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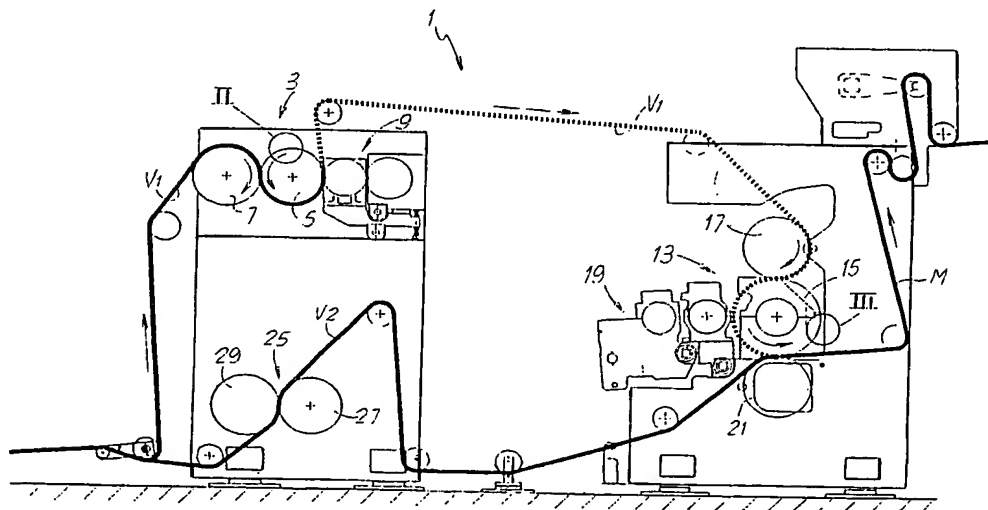
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- (54) Title:** METHOD AND DEVICE TO PRODUCE AN EMBOSSED AND PRINTED PRODUCT AND PRODUCT THEREBY OBTAINED



- (57) Abstract:** The device comprises: a first embossing unit (3) with a first embossing roller (5) equipped with a first series of protuberances (5P); a second embossing unit (13) with a second embossing roller (15) equipped with a second series of protuberances (15P) of greater height and lesser density with respect to the protuberances of said first series, said protuberances defining decorative motifs; a glue dispenser (19) associated with said second embossing roller, to apply a glue to a first ply (V1) embossed by said first and said second embossing unit at the protuberances of said second embossing roller; a laminating member (21) associated with said second embossing roller to apply a second ply (V2) to the first ply. At least a printing unit (9), which applies an ink to said first ply (V1) at the protuberances of the first embossing roller, is associated with the first embossing roller (5).

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